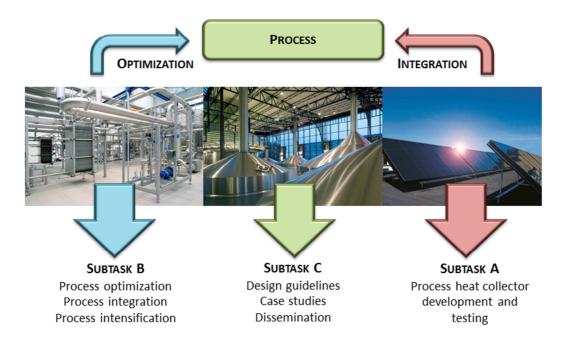
# Subtasks of IEA SHIP Task 49



# Subtask A - Process heat collector development and process heat collector testing

#### Lead Country: Switzerland (Dr. Elimar Frank - SPF)

In this Subtask, the further development, improvement and optimisation of collectors, components and the collector loop is investigated. All types of solar thermal collectors for an operating temperature level up to 400°C are addressed: Uncovered collectors, flat-plate collectors, improved flat-plate collectors (for example hermetically sealed collectors with inert gas fillings or vacuum) with and without reflectors, evacuated tubular collectors with and without reflectors, CPC collectors, parabolic trough collectors, Fresnel collector technology for a given application. It is assumed that for all activities of this subtask the temperature range will have to be separated in several segments. For instance, up to around 200°C water and steam can be used as heat carriers with acceptable pressure. With higher temperatures and with choosing another heat carrier (e.g. oil) the boundary conditions change substantially. A simple up-scaling of the results from the investigations and recommendations for the temperature range up to 200°C or 250°C will not be possible. This is true both for the investigations aiming at improvements of the solar loop as well as for recommendations with regards to test rigs, testing procedures and standardization.

Based on existing approaches, methods and parameters for the assessment of the collector and solar loop performance as well as of the impact of the properties of materials and components will be developed and identified. Appropriate durability tests will be applied to specific materials / components to allow the deep understanding of the collector and solar loop behaviour for all possible operation conditions and the prediction of service life time Based on the investigation of the dynamic behaviour of solar process heat collectors and loops (both experimentally and theoretically), recommendations for process heat collector testing procedures will be worked out.

Subtask A has three main objectives:

- 1. Improving solar process heat collectors and loop components
- 2. Providing a basis for the comparison of collectors with respect to technical and economical conditions
- 3. Giving comprehensive recommendations for standardized testing procedures

The participants will achieve the objectives by

- updating the IEA SHC Task 33 state of the art survey of process heat collectors
- increasing the knowledge of general requirements and relevant parameters for process heat collectors and their improvement
- determining parameters for
- modelling collectors in simulation programs to reflect the realistic performance of medium temperature collectors in process heat systems and
- comparable measurement data evaluation also from dynamic data for different locations, applications etc.
- developing and/or improving collectors, components and solar loops for process heat applications in co-operation with the involved industry. The main aspects are performance,

reliability and cost effectiveness. Both new or improved collector or component/solar loop concepts and design details will be addressed

- investigating the collector behaviour by collector testing at high temperatures and by the evaluation of measurement data from existing plants
- investigating material aspects for collectors with up to 400°C operating temperature and system components
- investigating the overheating behaviour of large medium temperature collector fields
- measurements on the thermal performance of other components and solar loops of solar thermal systems operating at high temperatures
- elaboration of recommendations for collector testing standards for the medium temperature level

Special effort will be made to involve the solar industry in the analysis of all working fields, e.g. through industry-dedicated workshops (compare Subtask C).

Proposed activities in this subtask are the following:

## A1. Improvement of solar process heat collectors and loop components

#### (SPF, CIEMAT, ITW Uni Stuttgart)

In order to support the development and improvement of cost effective and at the same time wellperforming and reliable process heat collectors, the appropriate requirements are investigated. It shall be described and evaluated which parameters have to be taken into account for the development and improvement, which ones are more important than others and which kind of measurements can enhance the development/improvement. Also material topics and the accuracy that is necessary will be discussed and described.

Characteristic parameters will be determined for both modeling collectors in simulation programs to reflect the realistic performance of medium temperature collectors in process heat systems and comparable measurement data evaluation for different locations, applications etc. Beside dynamic operating conditions of collectors (especially for high temperatures) also the dynamic behavior of large collector fields will be investigated.

Regarding the high temperature behavior of process heat collectors and solar loop components, the overheating of collectors and large fields will be investigated. For the integration of solar heat into industrial processes it is very important that the systems operate totally reliable in all the operation modes that may occur. In this respect, special emphasis has to be put on the aim that the solar thermal systems can handle stagnation or overheating situations without any danger of failure and without the need for additional maintenance works. Whereas for collectors with stagnation temperatures lower than e.g.250°C stagnation has to be regarded as a normal operation mode of solar thermal systems, this has to be investigated and analyzed for collector concepts leading to higher temperatures when there is no sink for the solar heat (e.g. times without industrial production because of weekends or vacation times, but also technical faults like the breakdown of a pump etc.). In this context, also the terminology "stagnation" will have to be discussed and adapted with respect to process heat collectors as for collectors aiming at high usual operation conditions overheating will lead to severe material problems. The influences and consequences of stagnation/overheating on the collector loop fluids and components will also be addressed and solutions (avoidance of

overheating/stagnation by conceptual approaches, coolers, ...) will be developed. The aim is to develop techniques to handle stagnation situations in large medium temperature collector fields.

Not only stagnation, but also the (dynamic) behavior of the collectors and the collector loop is of interest. Investigating the collector behavior will be done by collector testing at high temperatures and by the evaluation of measurement data from existing plants. Also, material problems for medium temperature collectors up to 400°C operating temperature and system components will be investigated, such as heat carriers, insulation etc. If possible, these measurements will be carried out in existing systems and in laboratory measurements in order to be able to realistically model medium temperature systems and to give proper recommendations for testing procedures.

With all the knowledge gained, even some of the collectors already available on the market for up to around 100°C could be modified to be used for higher temperatures. Furthermore, there is a considerable potential for the improvement of existing process heat collectors in many aspects. New collector developments and improvements will lead to a better cost/performance ratio as is presently achieved for medium temperature systems. The collectors to be investigated are for example, double glazed flat plate collectors with anti-reflection coated glazing, hermetically sealed collectors with inert gas fillings or vacuum (with and without reflectors), CPC collectors, evacuated tubular collectors with and without reflectors, parabolic trough collectors, Fresnel collectors etc...). In these activities, investigations on materials suitable for medium temperature collectors will play an important role.

Beside developing and/or improving collectors, also other components and whole solar loops for process heat applications will be analysed and further developed in co-operation with the involved industry. The main aspects are performance, reliability and cost effectiveness. Both new or improved collector or component/solar loop concepts and design details will be addressed and improved peripheral devices are aimed at (e.g. tracking with high accuracy, collector connections, ...).

In order to achieve an improved performance / cost ratio for collectors for industrial processes, the reliability of collectors and their service life time is important. Moreover, in the development of medium temperature collectors, new materials and components will be used. This concerns the full width of collector technologies from flat-plate collectors to vacuum tubular collectors and parabolic trough collectors, e.g. reflectors (including their mechanical support), tracking devices, glazing and absorbers addressed.

Representative and realistic test samples will be identified and prepared. Relevant performance parameters will be defined and characterisation procedures will be established. Existing durability test procedures will be investigated and adapted where required. Adequate accelerated ageing tests will be developed as a basis for longevity assessments.

Summarizing, the overall aim of this activity is to achieve improvements optimizing the combination of thermal performance, collector costs and durability for process heat collectors.

# A2. Comparison of collectors with respect to technical and economical conditions

#### <u>(SPF)</u>

In this activity, the results of A1 are used and extended. Areas and suitable boundary conditions and parameters will be identified where a comparison of different collector types is possible. A matrix will be developed as a help tool for a classification of process heat collectors (e.g. temperature level, power, field size, fluids, climate, application, ...). It will be decided how process heat collectors should be characterized to make them comparable. This all will help for further system design decisions.

In order to carry out simulation calculations, those parameters need to be identified which describe the performance of all system components with the required accuracy. Measurements of the thermal performance of all system components - besides the collector - (i.e. heat exchangers, storage, pipes, etc) of solar thermal systems will be carried out and the available information will be collected. If possible, these measurements will be carried out on existing systems or in laboratory measurements in order to be able to realistically model medium temperature systems.

The aim is to elaborate suitable sets of parameters that allow simulating complete medium temperature systems with the required accuracy, in order not only to compare collectors but to help planners to make design decisions for the whole solar loop and for further pilot and commercial systems that have to be operated successfully.

# A3. Comprehensive recommendations for standardized testing procedures (SPF, CIEMAT, ITW Uni Stuttgart)

There is a broad range of experience in collector testing for operating temperatures below 100°C. Most of the testing laboratories carry out the tests with water as the fluid and up to a maximum temperature of less than 100°C. Therefore, only very few test results are available for higher operating temperatures. In simulation programs, an extrapolation of the collector performance determined at moderate temperature levels (up to 100°C) is made to describe the collector performance at higher temperatures. These extrapolations often have a high uncertainty resulting in system design calculations with uncertain component dimensioning results. The present situation is undoubtedly a major obstacle in designing medium temperature process heat systems with the needed accuracy for successful pilot systems.

Therefore the testing of suitable collectors at medium temperatures and the exchange of experiences amongst different testing laboratories is very important. The possibilities for round-robin tests on a medium temperature collector with efficiency measurements at 160°C or higher will be evaluated. Depending on the findings and the respective financing, such tests will be carried out. The results will be discussed with respect to improving the testing procedures in the ISO 9806 and EN12975 standards. A comparison of outdoor and indoor measurements (using solar simulators) will be carried out.

An important task for the wide spread commercial application of solar collectors in industrial processes will be the development of test and qualification standards allowing to assess such different technologies as flat plate collectors (stationary, using global radiation) and parabolic troughs (tracking, using direct radiation) with a view to their respective suitability for a particular

application (in terms of the degree of compliance with specific requirements). During the last years, the methods used for non- or low-concentrating collectors have been partially extended to concentrating systems. Different progress can be seen in different countries and for different aspects, but a comprehensive test standard is not yet in sight that includes also quality testing, tracking accuracy etc. Therefore, based on the measurements described above and the further work described in this Subtask, significant steps towards such a "unified" standard shall be achieved. This would be a major added value for the co-operation between IEA, SHC, and SolarPACES, helping potential customers and manufacturers to plan and operate solar process heat plants with high performance, reliability and safety. However, it has to be mentioned that this will be a challenging task due to the inherent differences of the technologies to be characterised. Also, specifications for suitable test rigs are needed and decisions which tests can be carried out in labs (indoor/outdoor) and/or field tests (e.g. mobile test rigs to be used for instance at demonstration sites). The aim is that two of those test environments shall be in operation during the time of this Task and different collector types shall be tested. The development of (recommendations for) testing procedures will be done in cooperation with other IEA SHC Tasks that also have the aim to develop testing standards (e.g. the follow-up Task of IEA SHC Task 38 (solar cooling) and IEA SHC Task 43). For the collector tests, not only the thermal performance but also aspects such as safety (high temperatures and high pressure) and environmental safety will be important (e.g. in case of using oils as heat carriers).

Besides collector testing, also the testing of collector components and solar loop components will be addressed. This comprises sub components like mirrors, receivers etc. and also ageing behavior tests and tests for the optical accuracy. For these tests, not only test procedures but also specifications for suitable test rigs will be worked out.

The overall aim of this activity is to elaborate recommendations for collector testing standards for the medium temperature level and to contribute to a unified standard for medium temperature collectors.

#### Deliverables

A1 Improvement of solar process heat collectors and loop components:

- Definition of general requirements and relevant parameters for process heat collectors and their improvement [SPF, DLR, ISE, AIT, Industrial Solar]
- Report on overheating/stagnation issues including the high temperature behavior of the investigated components [AIT, SPF, all]
- Brochure on State of the Art of process heat collectors and solar loop components

A2 Comparison of collectors with respect to technical and economical conditions:

• A compendium to figure out the appropriate collector for an application [ISE, UIB, SPF, collector manufactures]

A3 Comprehensive recommendations for standardized testing procedures:

- Different kind of test reports and procedures:
  - Sub components (tracking, receiver, mirrors, glasses, ...) [DLR, ISE, SPF]
  - Collector laboratory tests [SPF, ISE, AIT]

- Collector field tests [DLR, ISE, SPF]
- Service life time test procedures for collector components of medium temperature collectors.

A4 Subtask report.

# Subtask B - Process integration and Process Intensification combined with solar process heat

#### Lead country: Austria (DI Bettina Muster - AEE INTEC)

The general methodology for the integration of solar thermal energy into industrial processes was developed during the IEA SHC TASK 33/IV. It was shown that the pinch analysis for the total production site and - building upon it - the design of an optimized heat exchanger network for the production system is one of the best approaches for an intelligent integration. Due to the fact that in the identified industry sectors with high potential for solar integration very often production processes are running in batches, the developed pinch methodology can only be a rough estimation of the real profile of heat sources/sinks. Additionally it has been proven that the adaptation of existing heat management strategies (operation of storages) can help to integrate solar thermal plants more efficiently. In order to fulfil these needs of further improvements to model the real heat management of a production system it is necessary to further develop the existing methodology and software tools. This advanced process integration will additional consider time dependency of the production profile, the integration of heat storages and the optimized design and management of all heat flows within the production system. The aim is to reach further reduction of the companies' energy demand and an ideal condition for solar integration.

Within the solar community there is still an open discussion whether the ideal integration for solar heat under certain circumstances is the integration on process temperature level over low temperature collectors or whether the integration of high temperature collectors into the distribution system is economically favourable. The technical and economical feasibility of both integration types for certain applications needs to be compared to serve as reference case studies. Based on decision criteria and in close cooperation with solar yield studies (subtask C), the decision on different integration strategies shall be analysed.

Beside the system optimization by the pinch analysis a technology optimization of the applied process technologies will also reduce the energy demand and increase the potential for solar thermal integration. Process intensification (PI) can be seen as a key word for emerging technologies which achieve the framework conditions for effective, solar (thermal and/or UV) driven production processes. Process intensification can be described as any engineering development that leads to a substantially smaller, cleaner, and more energy efficient technology. PI may lead to higher process flexibility, smaller equipment size, improved inherent safety and energy- & process efficiency, decentralized production sites requiring independent energy supply and lowered process temperatures. In general Subtask B aims to bring together know-how and studies to answer the following research question on a sufficiently profound basis: Can developments of new technology concepts (PI in combination with solar thermal systems) lead to enhanced potential for solar integration in industry?

On the one hand existing processes can be replaced by new technologies and thus the potential of the integration of solar thermal energy will increase. The second approach is to identify new applications where up to now solar thermal energy was not used as energy source. This includes detoxification and disinfection of industrial waste water or the upgrading of boiler feed water by solar driven membrane distillation processes.

Based on the foreseen topics Subtask B will be done on following structure:

- Advanced integration (pinch analysis and storage management, decision where to integrate solar heat on industrial site)
  - Integration on temperature levels up to 400°C, methodology for decision on integration types incl. thermodynamic and cost factors
    - Integration at process level, at distribution level, combined integration for several processes, combined integration with other heat sources
    - Integration methodology: focus on (mis)match between supply and demand
    - Consideration of material aspects, specific heat transfer requirements concerning process fluids
  - Definition of requirements of necessary "components" for system integration (e.g. advanced heat exchangers, advanced system control strategies, collectors (stagnation issues, load profiles, temperature) [link to subtask A])
- Combining Process Intensification technologies and Solar process heat:
  - For existing processes
  - In new applications (not limited to thermal processes)

In general Subtask B will focus on following main objectives:

- Improved solar thermal system integration for production processes by advanced heat integration and storage management, advanced methodology for decision on integration place and integration types
- Increase of the solar process heat potential by combining process intensification and solar thermal systems and fostering new applications for solar (thermal/UV) technologies

The activities proposed for this subtask are the following:

Advanced integration

### **B1. Development of advanced pinch and storage management tool(s)** <u>Partners with projects in this field: AEE INTEC, DLR</u>

#### Partners (projects have to be confirmed): Uni Kassel, HFT Stuttgart, ZAFH (Zentrum für Angewandte Forschung in Stuttgart), University of Pannonia, University of Manchester

Bringing together the know-how and expertise of several experts dealing with heat integration and heat management tools, one ore more tools shall be developed to identify ideal integration place of solar heat in industrial processes. The tool shall be able to model current heat flows incl. their real-time profiles (batch or continuous processes with varying loads) and optimize the system via heat integration and ideal heat management. This detailed knowledge of the improved heat management

of the whole production system shall allow planners to choose the ideal place to integrate solar thermal heat.

In a second step solar heat flows can be integrated into the tool to assess the heat flow management strategies incl. solar thermal integration.

The tool(s) will be applied in several industrial case studies to prove their performance.

### **B2.** Survey on integration methodologies for solar process heat

#### Partners with projects in this field:

Partners (projects have to be confirmed): DLR, PSE, SPF, AEE INTEC

The activity will deal with specific case studies that are carried out for specific applications where the integration of low temperature collectors on the process level is compared with the integration of high temperature collectors within the distribution system. Studies will be done for applications in different regions. A close co-operation with Subtask C is foreseen, as the results from the generic study (which collector is feasible for which temperature range in which region) will be integrated into the work. The outcome of the case studies will be part of the performance assessment methodology work done in Subtask C.

### **B3.** Develop System concepts and integration guideline

#### Partners with projects in this field: AEE INTEC (food industry)

Partners (projects have to be confirmed): Kassel, Fraunhofer ISE, DLR, SPF, SOLID, PSE, TCS, Industrial Solar GmbH, Greenonetec, TU Graz

As a part of the planning guideline done together with subtask C, the results from the activities B1 and B2, as well as the results of existing studies and demonstration projects and several discussion meetings will be integrated into a solar integration guideline. This document shall guide the future planner or installer of solar process heat from process optimization up to decision where to integrate solar heat and with which collector type. Results from the work done in B4-B6 shall as well be included. The guideline will include the following aspects:

- Integration into the overall heat management system (incl. storages)
- Low temperature applications and related system concepts
- high temperature applications / steam generation and related system concepts
- Consideration of aspects such as circulation, electricity demand, available space
- Checklists for ideal integration, "Asking the right questions", list of do's and don'ts
- Definition of requirements of necessary "components" for system integration (e.g. advanced heat exchangers, advanced system control strategies, collectors (stagnation issues, load profiles, temperature)

In the framework of this work the "matrix of indicators" established within IEA SHC Task 33 will be extended.

Combining Process Intensification technologies and Solar process heat (New process technology concepts and component development).

#### **B4. Survey and dedicated Workshop on new process technologies**

#### Partners with projects in this field:

Partners (projects have to be confirmed): AEE INTEC; DLR; TU DELFT, AIT, TU Graz

To provide a sound basis to the work foreseen and stimulate the know-how exchange between experts from conventional process technologies with solar process technologies, a dedicated workshop will be done for new process technologies that can potentially be driven by solar. Close cooperation with Solar Paces Task 6 and Task 2, as well as dedicated platforms (EFCE Working Party on PI, EUROPIC) is foreseen.

A survey will be done based on the input of all experts and based on scientific literature to provide a list of possible new process technologies that might stimulate the potential of solar process heat or solar UV in processes.

#### **B5.** Compendium of ongoing activities and existing pilot plants/case studies

#### Partners with projects in this field: DLR

Partners (projects have to be confirmed): AEE INTEC, TU DELFT, TU Graz

A compendium will be done compiling current trends in process technology change and new technology developments. Results from existing pilot plants and case studies will be collected and integrated into the compendium.

Next to new trends in thermal processes that can enhance solar process heat trends in solar water detoxification, solar water disinfection and solar driven reactions will be integrated, as well as results from case studies and pilot plants.

# **B6.** Identification of the increasing potentials for solar thermal process heat through combination with PI technologies

#### <u>Partners with projects in this field: AEE INTEC (food industry), DLR (solar water treatment)</u> Partners (projects have to be confirmed): TU DELFT, TU Graz

Based on the compiled list of potential new process technologies for solar (result from B4) the potential to foster the use of solar thermal process heat via these new technologies will be identified. This identification will be done based on calculations, simulations and existing case studies and pilot plants (integrating the results from B5). New calculations/simulations for new process configurations will be done for selected processes. Selection criteria will elaborate to enable the focus on potential processes.

The results for B6 will be integrated into the integration guideline and the "matrix of indicators" (B3).

#### **Deliverables:**

- B1. Advanced pinch and storage management tool
- B2. Integration guideline (methodology for advanced integration, system concepts, guidelines on integration types, checklists etc.)
- B3. Extended matrix of indicators (<u>http://wiki.zero-emissions.at</u>)

- B4. Catalogue of additional required components for advanced integration
- B5. Report on potential for enhancement of solar integration with new process technologies (based on (existing) case studies)
- B6. General booklet of Subtask B
- B7. Subtask B final report

#### Subtask C: Design Guidelines, Case Studies and Dissemination

Lead country: Germany (Dr. Werner Platzer - Fraunhofer ISE)

The main objective of this Subtask is to provide information and planning methodologies to solar manufacturers, process engineers, installers and potential buyers (industry). This shall support the marketing, planning and installation phase of future SHIP plants.

Experience and results from pilot projects covering a broad variety of technologies in suitable applications representing a significant part of industrial process heat consumers (in terms of size, temperature levels, heat transfer media, load patterns, etc.) shall be evaluated. The operation of projects will be monitored for a representative period to provide feedback on the design and operation concept as a basis for future development and improvements. "Best practice" reference cases shall encourage other potential users to employ these technologies. Tools for a simplified performance assessment and conceptual planning shall be developed. Regional market surveys, case studies and financing schemes will be investigated which should facilitate the market introduction of solar process heat.

The objectives of this Subtask are:

- to provide a worldwide overview of results and experiences from solar heat for industrial process systems. This includes the evaluation of completed and ongoing demonstration system installations using monitoring data, as well as carrying out economic analyses.
- to develop a performance assessment methodology for a comparison and analysis of different applications, collector systems, regional and climatic conditions
- to support future project stake holders by providing design guidelines, simplified fast and easy to handle calculation tools for solar yields and performance assessment
- to solutions for stagnations behaviour, control and hydraulics of large field installations
- to identify, address and lower the barriers for market deployment by giving examples of successful implementation, by describing suitable financing and incentive schemes, and develop relevant project constellations (e.g. )
- to disseminate the knowledge to the main target groups involved: solar manufacturers, energy consultants, process engineers, installers and potential buyers (industry), and policy makers and platforms.

For the work packages described below one partner from each participating country will be responsible for the sub-coordination, documentation of the state-of-the-art and dissemination of results.

Proposed activities in this subtask are the following:

#### **C1. Design Guidelines**

#### <u>(ISE, all)</u>

Development of a design approach described in structured guidelines and using checklists, giving guidance with respect to the criteria and sequence of decisions during the system design process. In a first step information from projects (within the participant group but also worldwide) have to be collected. The experience of companies about problems and customer needs have to be included. Technically several issues have to be dealt with, such as solar thermal design, stagnation behaviour, hydraulics, control strategies and integration possibilities. By condensing and structuring the information an approach leading from the analysis of the intended application (with methods developed in Subtask B) through evaluation of different technological solutions to the definition of basic system design parameters (e.g.: size and temperature level of the solar contribution) and to the selection of appropriate components will be developed and published as a comprehensive guideline.

#### **C2. Numerical Simulation Tools**

#### (DLR, ISE, AEE, SPF, UniK, evtl. Vela Solaris, Aiguasol, Valentin)

Based on the testing results for collectors and subcomponents, a model library (TRNSYS, Greenius, evtl. Other commercial tools) will be extended to include standard industrial consumer models and appropriate collector and component models (if not yet available). In order to be able to perform complete and detailed system simulations "standard" project configurations based on results of Subtask B process integration will be created, including information on weather and load profiles and a data base of default values and component parameters (as far as available).

The tool finally developed shall have a simple and fast to use user front-end. We will try to contact and isupport commercial developers (e.g Polysun, Tsol,...) to develop their products further on. A transparent and precise documentation of models used in the numerical simulation engine gives other software developers the possibility to include the same models in their source codes and tools.

#### **C3.** Performance assessment methodology

#### (ISE, DLR, AEE, UniK, SPF, manufacture, Polimi, Tecsol, AIT)

In order to be able to compare different system approaches and projects we need to develop a performance assessment methodology reaching from the documentation of input assumptions, definition of necessary evaluation criteria to the presentation of results in a defined output sheet.

For that a proper definition of subsystems and interfaces has to be given. We have to address especially the comparison of high-temperature concentrating collector systems and non-concentrating integration schemes possibly using generic study collector types, regions, temperature levels and costs (input to Subtask B). The different fluid and steam networks have to be specified for those cases. In combination with Subtasks B case studies for promising applications identified will be carried out in close co-operation with interested industries. An economic analysis has to be included.

### C4. Monitoring of demonstration projects and "Best practice" projects (UniKassel ISE, DLR, AEE, SPF, SOLID, Tecsol, AIT, international participants)

We will start with an overview list of existing plants, quoting the basic specifications published. Out of these non-confidential projects possibly with participation of task participants will be selected. For these cases, either under construction or already operating, the evaluation and analysis of monitoring data will be tackled based on a homogeneous approach within the Task.

A comparison to design objectives, design assumptions and component performance will be possible by using these data. Special emphasis will be given the hydraulic management of large process heat collector fields and the problems and solutions connected to stagnation behaviour.

After identification of successful projects with positive results in different application fields a documentation of these "Best Practice" projects will be published.

#### **C5.** Dissemination of task results

#### <u>(PSE, all)</u>

In this work item we will tackle the general dissemination of Task results. It is intended to organize expert / industry workshops every year, directly linked to Task meetings. The overall scope and objectives of the Task and the different Subtasks will be described on a public website, possibly the IEA SHC-Task Website. The server should be able to process an automatically distributed electronic newsletter.

Apart from publications of scientific results in conferences, journals and magazines we would like to distribute printed leaflets to describe to scope of the Task. Similarly there is a recognized need to process information from worldwide stakeholders also outside the IEA SHC Task, and to start educational missions to relevant countries in the developing and developed world. These activities will be hardly financed on a national level.

#### **C6. Market deployment**

#### (SOLID, UIB/TSC, Ind. Solar, Tecsol, Soltigua, other industries )

In a basic step we will identify barriers for market deployment and describe and discuss them. As possible support to overcome the barriers contracting models (ESCO schemes) and project finance schemes will be investigated for different industries and countries.

Feasibility studies of existing projects will be used to find levels for the development of national and international supporting schemes. The topic of risk management for innovative technologies will be discussed and solutions proposed. The participants will connect to policy makers and stakeholder platforms in order to spread results, ideas and models developed within this activity.

### **C7.** Potential study

(AEE INTEC, all participants, in combination with Subtask B)

In a potential study we will investigate different markets, industries and different countries The potential study has to reflect the various boundary conditions and technological approaches, where the current low temperature studies will be extended to higher temperatures. This means also the discussion of different process integration routes.

NB: At the moment there is yet no participant funded for such an extensive potential study.

#### Deliverables

- 1. Publication of Design guidelines for solar industrial process heat systems
- 2. Numeric simulation tool for solar industrial process heat components
- 3. Software tool for fast feasibility assessment including economic analysis
- 4. Report on Performance assessment methodology and simulation case studies
- 5. "Best practice" series of case study reports from demonstration projects
- 6. A subtask report.